

# **SOUTH PRODUCTION NOTES**

**November 12, 2014  
Midnight Shift**

**BASF EMPLOYEES  
34 Last Recordable  
500 Last Lost Time**

## **#1 MED / AI-4190:**

Vac-u-Max repaired on afternoon- we will start with bag #1 (lot 3600) as the first bag off the extruder. Engineer does not want extra bags on the floor so only make bags to keep up with Calciner. 5 on the floor is ok.

**Midnight shift:**

**Day shift: Running.**

**Afternoon shift: Running**

## **#1 RC / Clean for SI-1624:**

The first bag of flush was run through.

Currently exhausted to Trimer because stage 3 is reading Low. Keep an eye on #4

**Midnight Shift:**

**Day shift: Calciner feeding.**

**Afternoon shift: Calciner Feeding- Material still underfired**

**Exhaust to Trimer**

## **#2 MED line / Cu-0860:**

DL page Replaced drier ducting. Tried to run but spiral elevator is not working (will not transfer material). Work order written

**Midnight shift:**

**Day Shift: Ducting Replaced**

**Afternoon Shift- Tried to run – maintenance working on spiral**

## **#2 RC/ Cu 0860:**

On Hold waiting for Extruder

**Midnight shift: Hold.**

**Day Shift: hold**

**Afternoon Shift: hold**

**Exhaust to F1**

**#3 MED/ D-1708:**

**Running-** Only on Midnight and Day shift.

**Midnight shift:**

**Day Shift: Ran**

**Afternoon Shift: Hold**

**#3 RC / D-1795:**

**All Material has been run. Calciner turned off and reversed. Need to switch back to forward and run sand through Calciner (should be 2 pallets of AL- sand in the pull barn)**

**Midnight shift:**

**Day shift: reefed finished**

**Afternoon Shift: Calciner turned off and reversed.**

**Exhaust to CTO**

**#4 RC / D-5253:**

**Continue to run.**

**Watch Suction on Trimer, #1 is also venting to Trimer**

**Midnight Shift:**

**Day Shift: continue**

**Afternoon Shift: continue**

**Exhaust to Trimer**

**#5 RC / Cu-3818:**

**Continue. Discharge end of Calciner backed up because Vac-U-Max filters were caked with material. Work order written to look at blow downs in the morning to determine if they are working properly.**

**Keep an eye on the discharge end to make sure there is good suction and is not backing up.**

**FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.**

**Midnight Shift:**

**Day shift: continued**

**Afternoon shift: continued – Vacumax issues- WOW**

**Exhaust to 5A DC**

**6 Tank /D-5253**

**Keep tank in recycle. NO STEAM**

**Midnight Shift: Monitored.**

**Day Shift: ok**

**Afternoon shift: ok**

### **New Pfaudler / D 5253**

Continue on feed to National. Drum set up for drainage- see revised batch sheet.

Midnight shift:

Day shift: continued

Afternoon Shift: Continued

### **7 Tank AMT**

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

### **Old Pfaudler / D-0756:**

Making Batches

Midnight Shift:

Day Shift: running

Afternoon shift: running

### **National Dryer: D-5253**

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.

Midnight Shift:

Day shift: Continued

Afternoon Shift: Continued

### **PK Blender/Pill mix reblends:**

Pill mix re-blends. Cannot locate material for re-blends

Midnight Shift:

Day shift: NA

Afternoon shift: NA

### **Abbe Blender / 5206 Done**

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Afternoon Shift: NA

Midnight shift: NA

Day shift: NA

**#6 RC / D-0756**

Running – no issues

Midnight shift:

Day Shift: running

Afternoon shift: running

**Exhaust to Sly Scrubber**

**Tower 3/ DPT 101:**

Continue. Should be ready to unload on day shift 11-12-14

Midnight Shift:

Day shift:

Afternoon shift:

**Tower 6 / DPT 101**

Repaired. Continue

Midnight Shift:

Day shift: running

Afternoon shift: running

**North Screener / Cu 0860:**

Continue to run.

Midnight shift:

Day shift: on hold for 0860

Afternoon shift: on hold for 0860

**South Screener / DPT 101:**

Continue to run. Gray drums are in building 24.

Midnight shift:

Day shift: Screening

Afternoon Shift: continue

**#2662 (west) Pill Machine / AI-3915 T 5/32:**

Midnight shift:

Day Shift: running

Afternoon shift: running

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

Continue

Midnight shift:

Day shift: running

Afternoon shift: running

**TK #2 / V 2010 P :**

BI mill is running -

Midnight shift:

Day Shift: running

Afternoon shift: running

**TK #4 / Cu 0540:**

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

**Harrop Kiln / Al-4190:**

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift:

Day Shift: continued

Afternoon shift: continued

**Building 27 Belt Filter / Cu 6081:**

**NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**

Midnight shift:

Day shift: continued

Afternoon Shift: continued

### **Priorities:**

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tableting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

**HI Priority clean ups: 1. #3 Calciner**